

# SALEM XHS

## PREMIUM HIGH-SPEED ROUTER BITS

This new line of high-speed routers, developed exclusively for **Salem Fabrication Supplies**, provides **unbeatable performance** in high production environments. The **XHS** line is capable of speeds of up to 1 meter/minute and helps **improve process times and production capabilities**.



### Mill Router Bits

10 x 30 mm – 3 segments.....DRG103XHSDD  
 14 x 45 mm – 4 segments ..... DRG144XHSDD  
 20 x 45 mm – 6 segments.....DRG206XHSDD

### Mill Router Bit for Forvet

15 x 27 mm – 6 segments..... DR15FDD

Additional options available. Contact Salem for more information.

## Salem XHS Router Bits – Standard Parameters

Ø	Glass Thickness	RPM	Feed Rate
8 mm	4 - 5 - 6 mm	8,350	0.35 - 0.5 m/min
	8 - 10 - 12 mm	8,350	0.25 - 0.35 m/min
	15 - 19 mm	8,350	0.15 - 0.25 m/min
10 mm	4 - 5 - 6 mm	8,600	0.7 - 1.0 m/min
	8 - 10 - 12 mm	8,600	0.5 - 0.7 m/min
	15 - 19 mm	8,600	0.3 - 0.5 m/min
12 mm	4 - 5 - 6 mm	9,300	0.7 - 1.0 m/min
	8 - 10 - 12 mm	9,300	0.5 - 0.7 m/min
	15 - 19 mm	9,300	0.3 - 0.5 m/min
14 mm	4 - 5 - 6 mm	8,000	0.7 - 1.0 m/min
	8 - 10 - 12 mm	8,000	0.5 - 0.7 m/min
	15 - 19 mm	8,000	0.3 - 0.5 m/min

Ø	Glass Thickness	RPM	Feed Rate
15 mm	4 - 5 - 6 mm	7,500	0.7 - 1.0 m/min
	8 - 10 - 12 mm	7,500	0.5 - 0.7 m/min
	15 - 19 mm	7,500	0.3 - 0.5 m/min
16 mm	4 - 5 - 6 mm	7,000	0.7 - 1.0 m/min
	8 - 10 - 12 mm	7,000	0.5 - 0.7 m/min
	15 - 19 mm	7,000	0.3 - 0.5 m/min
20 mm	4 - 5 - 6 mm	5,600	0.7 - 1.0 m/min
	8 - 10 - 12 mm	5,600	0.5 - 0.7 m/min
	15 - 19 mm	5,600	0.3 - 0.5 m/min

The standard working parameters that are listed on these charts are only for our **Salem XHS** premium router bits and they may need adjustment depending on the working conditions.

**CONTACT SALEM TODAY!** LEARN MORE ABOUT OUR SALEM XHS PREMIUM LINE!



800.234.1982 | [info@salemftg.com](mailto:info@salemftg.com) | [www.SalemFTG.com](http://www.SalemFTG.com)

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## Diamond Tooling

Core Drills | Countersinks | Cup Wheels | Peripheral Wheels | Routers



## Window Glass Products

Approved Cutting Fluids | Dual-Belt Seamers  
Edge Deletion Wheels | Material Handling  
Sanding Belts and Discs



## Abrasives

Loose Abrasives | Sanding Belts  
Sanding Discs | Wheel Dressing



## Polishing Products

Cerium Impregnated Wheels | Cerium Oxide | Cup Polishing Wheels  
Edge Deletion Wheels | Felt Wheels | Peripheral Polishing Wheels



## Coolants & Additives

Biocide | Coolants | Cutting Fluids  
Defoamer | Flocculant



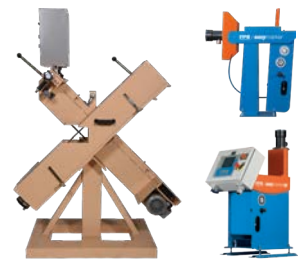
## Material Handling

Carts, Racks & Tables | Cranes  
Dollies | Vacuum Hand Cups  
Vacuum Lifters, Rotators & Tilters



## Other Equipment

Dual-Belt Seamers | Markers



## Glazing Supplies & More

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Razor Blades | Sealants | Tape | And More



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**SALEM**  
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