

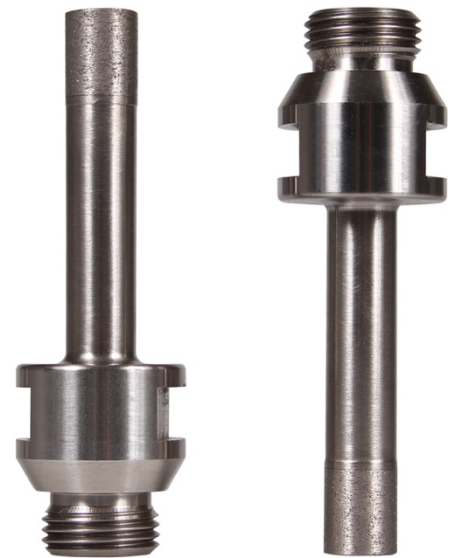


PREMIUM SELF-DRESSING DIAMOND CORE DRILL

SALEM's new **95 mm** premium core drill designed for heavy industrial use on **Forvet** machines

BENEFITS

- Ultra-high feed rate at 1.8 mm/s
- 3-4X the life of standard core drills
- Self-dressing, no need for dressing during normal operation
- Heavy duty diamond
- Reduced production costs with:
 - Longer life
 - Less maintenance/downtime, fewer changeouts
 - Higher quality and more consistent holes



USAGE INSTRUCTIONS

- Self-sharpening, low dressing maintenance
- Unlike Mini Max drills, can be dressed if needed to extend life
- No need to drill the first ten holes at half speed



SALEM Flat Glass & Mirror
WE ARE 100% EMPLOYEE OWNED

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RPMs AND FEED RATES

Diameter (mm)	RPM	Minimum Feed Rate (mm/s)	Recommended Feed Rate (mm/s)
9.5	3600	1.0	1.8
10	3400	1.0	1.8
12.7	2800	1.0	1.8
15.9/16.0	2150	1.0	1.8
19.05	1800	1.0	1.8
19.5	1750	1.0	1.8
22.3	1550	1.0	1.8
25.4	1400	1.0	1.8
50.8	680	1.0	1.6

Note: Can run at any feed between minimum and recommended. Higher feeds are possible, but may require an incremental increase of RPM

